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The EUROMAP 63 standard describes a file-based data exchange interface that allows applications (such as KEPServerEX) to access information from EUROMAP 63-enabled machines.

EUROMAP 77 describes the interface between injection moulding machines (IMM) and manufacturing execution systems (MES) for data exchange. MES are used for collecting the information generated by IMM at a central point for easier quality assurance and job and dataset management. EUROMAP 63 Data Exchange Interface Version 1.05a July, 2000 (59 pages) The recommendation under this cover has been prepared by the Technical Commission of EUROMAP and SPI (The Society of the Plastics Industry, USA-Washington, DC) In this document, the American spelling is used.

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Euromap 63 specifically covers the exchange of order and status data between injection molding machines and host computers. It was defined in 2000 by the European Committee of Machinery Manufacturers.

The new Euromap 77 interface will enable even faster and more efficient data exchange between injection moulding machines and host computers, paving the way for the widespread use of Industry 4.0 in the plastics processing industry. Another advantage over Euromap 63, which is to be replaced, is greater flexibility.

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Euromap 63. The Euromap 63 standard is the predecessor to Euromap 77 and defines the data exchange with injection moulding machines via files. With its Euromap 63 plug-in, the OPC Router implements the file handling to the injection molding machine defined in the standard. The Euromap plug-in writes the so-called request files and accepts response files.

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However, EUROMAP 63 only uses text files to exchange job and status data and does not provide the option to integrate applications via the OPC UA standard. The users of these injection molding machines face the challenge of being able to operate their plants in the future as well.

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Digital Interface for Data Exchange Between IM Machine & MES

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The current recommendation EUROMAP 63 defines a data exchange interface between Injection Moulding Machines and central computers / Management Execution Systems (MES). As the current recommendation EUROMAP 63 is based on the transfer of text files which is not state of the art, it is intended to create a new interface as EUROMAP 77 on the basis of OPC/UA.

EUROMAP 63 is a basic communication protocol which is necessary to establish a

communication between a central computer and an injection molding machine via a file based data exchange interface.

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